



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3213-041
Job Sheet 180319



Part No: D3213-041

Job Qty: 4 ea

Part Name: Replacement Interior Door For -015 & -025



004752

Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/4/18

Job Tracking No:

Due Date: 7/20/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP Rev:A New Issue 05-11-17 17:27

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		7/20/18	0.00	0.00	Start Up Small Fab-1		
100	Small Fab	4 pcs		7/20/18	0.00	1.56	Small Fab-3		
110	QC	4 pcs		7/20/18	0.00	0.00	QC5		
120	Powdercoat	4 pcs		7/20/18	0.00	0.27	Powdercoat4		
130	QC	4 pcs		7/20/18	0.00	0.00	QC3		
140	Small Fab	4 pcs		7/20/18	0.00	1.56	Small Fab-3		
150	QC	4 pcs		7/20/18	0.00	0.00	QC5		
160	Packaging	4 pcs		7/20/18	0.00	0.00	Packaging3-1		
170	QC21-SA	4 Ea		7/20/18	0.00	0.00	QC21		

Part Op 100 - 1-Assemble as per Dwg D3213 Transfer drill hinge using DT8470 & DT9520 Identify as D3213-041

Descriptions: 120 - START TIME:

140 - Assemble as per Dwg D3213

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3161-3	Hinge	8 Ea (2 ea)	90-Start up Operation	5037572
D3213-1	Door Panel	4 Ea (1 ea)	90-Start up Operation	5081651
D3213-3	Door Panel	4 Ea (1 ea)	90-Start up Operation	5150137
MS20470AD4-6	Rivet, Universal Head	4 Ea (1 ea)	90-Start up Operation	5082862
D2137	Decal(No Step)	4 Ea (1 ea)	140-Small Fab	5089514
D2419	Handle	4 Ea (1 ea)	140-Small Fab	5066968
D2462	Neoprene Seal (\$Per Foot)	9.6000 ft (2.4 ea)	140-Small Fab	5085832
D2728-1	Dart Logo Label Small	4 Ea (1 ea)	140-Small Fab	5083832
MS20470AD4-4	Rivet, Universal Head	96 Ea (24 ea)	140-Small Fab	5024482
NAS1149DN632J	Washer	4 pcs (1 ea)	140-Small Fab	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3161-3	8	12	0
	D3213-1	4	6	0
	D3213-3	4	10	0
	MS20470AD4-6	4	2,661	0
140-Small Fab	D2137	4	4	0
	D2419	4	2	0

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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D2462	10	182	0
D2728-1	4	0	0
MS20470AD4-4	96	5,586	0
NAS1149DN632J	4	193	0

Part Specifications

Specifications could not be found.

Plex 7/4/18 1:35 PM Dart.lajeunesse.marie

DART
AEROSPACE

Container No: S098374

Part: D3213-041

Job No: 180319

Serial No/Batch: S098374

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/01/18

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Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
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			Lead hand / Supervisor Approval Verification								
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